TWE-[illegible]

GB/T [illegible]

[illegible]份(wt%)

	C	Mn	Si	P	S	Cr	Mo
AWS标准	0.05-0.12	[illegible]	[illegible]	[illegible]	0.030	0.030	1.00-1.50

[illegible](25°C) [illegible] 550 620 24 85

适用焊[illegible]

推荐焊接参数：(DCEP)

线径(mm)		1.2	1.4	1.6
电流范围(A)	平、横焊	[illegible]-300	-	[illegible]
	立、仰焊	140-[illegible]	-	[illegible]
电压范围(V)	平、横焊	24-3[illegible]	-	[illegible]
	立、仰焊	22-27	-	[illegible]